



ID-nr. 0396



**TEKNOLOGISK  
INSTITUT**

Certificering & Inspektion

Certificate no.: 787923-2

**GMF A/S  
Hylkedamvej 70  
DK 5591 Gelsted**

## **Certificate for restamping, traceability of materials and bending of tubes acc. to EN 10253**

### **Description**

Danish Technological Institute, Certification & Inspection, has performed inspection of the procedures and routines at GMF A/S regarding the manufacturer's maintenance of material traceability, including re-stamping of charge no., registration and filing of material certification as well as bending of tubes acc. to EN 10253-1 and EN 10253-2.

Based on the inspection, Danish Technological Institute found that GMF A/S follows the stated internal procedures regarding the requirements to traceability ref. PED Directive 97/23/EF annex I sec. 3.1.5, and DS/EN 13445-4, DS/EN13480-4, and EN10253-1 / EN10253-2.

The inspection was performed on 30-11-2016, where the following issues were reviewed:

- Purchase procedures, demand: 3.1 certificate and EN 10217/EN 448 for welded steel tubes and and EN 10216 for seamless steel tubes according to "3,4 Indkøb 20/11-2017"
- Quality procedure for restamping and maintaining of traceability according to "Vejledning Sporbarhed GMF 29/8-11" and "Sporbarhed på stålrør GMF 11/11-2011"
- Inspection of performed quality control, re-stamping and maintaining of traceability on steel tubes and bends.
- Inspection of procedures in connection with materials receipt with a view to transfer of charge no., marking and certificate of the received material
- Check of the certificate files
- Interview with Quality responsible, purchase and production operators.

Place

**Hylkedamvej 70  
DK 5591 Gelsted**

**Remarks: None**

Dette certifikat er gyldigt til den: /  
This certificate is valid until:

**01-12-2018**

**Aarhus: 01-12-2017**

**Teknologisk Institut  
Certification & Inspection**

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